# SRA | SOLDERING PRODUCTS

## Safety Data Sheet According to 1907-2006/EC , Article 31 Version: 1.0

1. PRODUCT AND COMPANY IDENTIFICATION

 Product Trade Name:
 SAC 305 No Clean Core Solder

 Details of the supplier of the safety data sheet:
 This Safety Data Sheet has been updated in accordance with the Globally Harmonized System (GHS).

 Manufacturer Name:
 SRA Soldering Products

 Address:
 25 Walpole Park South, Suite #4, Walpole, MA 02081

 General Phone Number:
 508-668-6044

 INFOTRAC
 24 Hour Emergency Telephone Number: 1-800-535-5053

 MSDS Creation Date
 6-Jan-15

 MSDS Revision Date:
 6-Jan-15

### 2. HAZARDS IDENTIFICATION

### Classification of the substance or mixture Classification according to Regulation (EC) NO 1272/2008

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GHS08 Health Hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.



Skin Sens. 1 1 H317 May cause an allergic skin reaction.

### Label elements

Labeling according to Regulation (EC) No 1272/2008 The product is classified and labeled according to the CLP regulation.

### Hazard pictograms



GHS08 Signal word Danger Hazard-determining components of labeling: Gum Rosin

Hazard Statements

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

Precautionary statements

P285 In case of inadequate ventilation wear respiratory protection.

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P341+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor or physician.
- P420 Store away from foodstuffs.

P501 Dispose of contents/container in according with local/regional/national regulations.

### Classification system:

NFPA ratings (scale 0-4)



Reactivity = 0

HEALTH I Health = 1 HRE I Fire = 1 REACTIVITY I Reactivity = 0

Other hazards Results of PBT and vPvB assessment PBT : Not applicable vPvB: Not applicable

### **3. COMPOSITION OF MIXTURE**

### Chemical characterization: Mixtures

Description: Mixtures of the substances listed below with nonhazardous additions.

CAS No.	Description		% Range
CAS: 7440-31-5	Tin		50-100%
EINECS:231-141-8			
CAS: 7440-22-4	Silver		2-5%
EINECS: 231-131-3			
CAS: 7440-50-8	Copper		≤1.0%
EINECS:231-159-6		•	
CAS:8050-09-7	Gum Rosin	😵 Resp. Sens. 1, H334	≤4.0%
EINECS: 232-475-7		Skin Sens. 1, H317	
Additional information:		V	

Additional information:

This solder product does not contain any Substance of very High Concern (SVHC) on the European Chemicals Agency (ECHA) Candidate List.

Composition and weight percent of solder alloys varies widely and can be determined by product label.

Flux in core is typically 1-3% by weight.

### 4. FIRST AID MEASURES

### Description of first aid measures

After inhalation: Supply fresh air, consult doctor in case of complaints. After skin contact: Immediately wash with water and soap and rinse thoroughly. After eye contact: Rinse opened eye for several minutes under running water. After swallowing: Seek immediate medical advice. Information for doctor:

Most important symptoms and effects, both acute and delayed. No further relevant information available. Indication of any immediate medical attention and special treatment needed. No further relevant information available.

### **5. FIREFIGHTER MEASURES**

### Extinguishing media

Suitable extinguishing agents: CO2, sand extinguishing powder. Do not use water. Special hazards arising from the substance or mixture In certain fire conditions, traces of other toxic gases cannot be excluded. In case of fire, the following can be released: Nitrogen oxides (Nox) Advice for fire fighters

Protective equipment: Wear self-contained respiratory protective device.

### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Ensure adequate ventilation Environmental precautions: Do not allow to enter sewers/ surface or ground water.

### Methods and material for containment and clearing up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

### Reference to other sections

See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment. See section 13 for disposal information.

### 7. HANDLING AND STORAGE

### Handling:

Precautions for safe handling: Prevent formation of aerosols. Information about protection against explosions and fires: No further data; see item 7 Conditions for safe storage, including any incompatibilities Storage: Requirements to be met by storerooms and receptacles: Store in a cool location. Information about storage in one common storage facility: Not required. Further information about storage conditions: None.

Specific end use (s) No further relevant information available.

### 8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Additional information about design of technical systems: No further data; see item 7.

### **Control parameters**

### Components with limit values that require monitoring at the workplace: Tin 7440-31-5

- 1111 / 440-31-3
- PEL
   2mg/m³

   Metal

   REL
   2mg/m³

   TLV
   2mg/m³
- Metal

### Silver 7440-22-4

- PEL 0.01 mg/m<sup>3</sup>
- metal and soluble compounds ( as Ag)
- REL 0.01 mg/m<sup>3</sup>
- **TLV** 0.1 mg/m<sup>3</sup>
- metal: dust and fume

### Additional information:

**PEL =** Permissible Exposure Limit (OSHA)

TLV = Threshold Limit Value (ACGIH)

**OSHA** = Occupational Safety and Health Administration.

ACGIH = American Conference of Governmental Industrial Hygienists

### Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

### Breathing equipment:

Exposure controls: use appropriate engineering control such as process enclousures, local exhaust ventilation to control airborne levels below recommended exposure limits.

When ventilation is not sufficient to remove airborne levels from the breathing zone, a NIOSH safety approved respirator or self-contained breathing apparatus should be worn. Consult with local procedures for selection, training, inspection and

maintenance of the personal protective equipment. Protection of hands:



Protective gloves

### Material of gloves:

Nitrile rubber, NBR Natural rubber, NR

### Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and to be observed.



### Face Shield and safety glasses

### 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties General Information

Appearance:	
Form:	Metal in wire, ribbon, or preformed shapes with a core of flux.
Color:	Silver grey
Odor:	Mild
pH-value:	Not determined.
Change in condition	
Melting point/melting range:	217°C (423 °F)
Boiling point/boiling range:	2362°C (4284 °F)
Flash point:	Undetermined.
Auto igniting:	Product is not self igniting.
Danger of explosion:	Product does not present an explosion hazard.
Density at 20°C ( 68°F ):	3.69 g/cm <sup>3</sup> (30.793 lbs/gal)
Solubility in / miscibility with	water: Not miscible or difficult to mix

### **10. STABILITY AND REACTIVITY**

### Reactivity

Chemical stability

Thermal decomposition /conditions to be avoided: No decomposition if used according to specifications.
Possibility of hazardous reactions
No dangerous reactions known

Conditions to avoid: No further relevant information available.

Incompatible materials: Strong acids, strong oxidizers. Hazardous decompositions products: No dangerous decomposition products known.

### **11. TOXICOLOGICAL INFORMATION**

### Information on toxicological effects

Acute toxicity: LD/LC50 values that are relevant for classification: 8050-09-7 Gum Rosin LD50 > 4000 mg/kg (RAT) Oral Dermal LD50 > 2500 mg/kg (rabbit) Primary irritant effect: On the skin: Irritant to skin and mucous membranes. On the eye: Irritant effect. Additional toxicological information: The product shows the following dangers according to internally approved calculation methods for preparations: Irritant **Carcinogenic categories** IARC (International Agency for Research on Cancer) None of the ingredients is listed. NTP (National Toxicology Program) None of the ingredients is listed.

### 12. ECOLOGICAL INFORMATION

### Toxicity

 Aquatic toxicity: No further relevant information available.

 Additional ecological information:

 General notes:

 Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

 Result of PBT and vPvB assessment

 PBT:
 Not applicable.

 VPvB:
 Not applicable.

### 13. DISPOSAL CONSIDERATIONS

### Waste treatment methods

 Recommendation:

 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

 Disposal must be made according to official regulations.

 Uncleaned packagings:

 Recommendations:
 Disposal must be made to official regulations.

### 14. TRANSPORT INFORMATION

	N
UN- NUMBER	Not applicable.
DOT, ADN, IMDG, IATA	Not applicable.
ADR	Not applicable.
UN proper shipping name	Not applicable.
DOT,ADN, ADR	Not applicable.
IMDG, IATA	Not applicable.
Transport hazard class (es)	
DOT, IMDG	Not applicable.
Class	Not applicable.
DOT,ADN, ADR	
Class	Not applicable.
Packing group	
DOT, ADR, IMDG, IATA	Not applicable.
Environmental hazards:	
Marine pollutant:	No
Special precautions for user	Not applicable.
Transpot in bulk according to Annex	II of MARPOL73/78
and the IBC Code	Not applicable.
UN "Model Regulation"	

### **15. REGULATORY INFORMATION**

Safety, Health and Environmental regulation/legislation specific for the substance or mixture USA The following information relates to product regulation specific to the USA. SARA (Superfund Amendments and Reauthorization Act) Section 355 (Extremely Hazardous Substances): None of the ingredients is listed Section 313 (Specific toxic chemical listings): 7440-22-4 Silver 7440-50-8 Copper TSCA (Toxic Substances Control Act): SRA Soldering Products certifies that all components listed below for the subject finished product are on the TSCA Inventory of chemical Substance and are not subject to any chemical specific regulation under TSCA Section 12(b) export notification requirements delineated at 40 CFR part 707, subpart D.

All ingredients are listed or exempt from listing.

### **California Proposition 65**

Chemicals known to cause cancer:

None of the ingredients is listed. Chemicals known to cause reproductive toxicity: None of the ingredients is listed.

### Carcinogenic categories

EPA (Environmental Protection Agency)

### 7440-22-4 Silver

7440-50-8 **Copper** NIOSH-CA (National nstitute for Occupational Safety and Health) None of the ingredients is listed. OSHA-Ca (Occupational Safety & amp; Health Administration) None of the ingredients is listed.

### CANADA:

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

### Labeling according to Regulation (EC) NO 1272/2008

The product has classified and labeled according to the CLP regulation.

Hazard pictograms



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P342+P311 If experiencing respiratory symptoms: Call a POSION CENTER or doctor/physician:

P420 Store away from foodstuffs.

P501 Dispose of contents/container in accordance with local/Regional/national/international/regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### **16. OTHER INFORMATION**

The information contained herein is based on data considered accurate and is offered solely for information,

consideration and investigation. Bow And Canfield Technologies extends no warranties, makes no representations and assumes

No responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The on this

Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process.

All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of

the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that

employees must be trained on how to use a Safety Data Sheet as a source for hazard information.

Abbreviations and acronyms:

RID: Regulations Concerning the International Transport of Dangerous Goods by Rail.

ICAO: International Civil Aviation Organization.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

IMDG: International Maritime Code for Dangerous Goods.

DOT: US Department of Transportation.

IATA: International Air Transport Association.

GHS: Globally Harmonized System of Classification and Labeling of Chemicals.

NFPA: National Fire Protection Association (USA).

HMIS: Hazardous Materials Identification System (USA).

WHMIS: Workplace Hazardous Materials Information System (Canada).

LC50: Lethal concentration, 50 percent.

LD50: Lethal dose, 50 percent

Data compared to the previous version altered.